



HR8 Honer Parts List

Part #	Description
HR81	MAIN BASE ASSEMBLY
HR811	MAIN BASE
HR81101	Base Plate, Main (Left)
HR81102	Base Plate, Main (Right)
HGH1103	Base Mount with Center Hole (For 1" Diameter Rod)
HGH1104	Base Mount without Center Hole (For 1" Diameter Rod)
HGH1111	Bushing Tube
HGH1112	Bushing Tube Holder-Large Center Hole
HGH1113	Bushing Tube Holder-No Center Hole
HGH1114	Bushing Tube Holder-Small Center Hole
HGH1115	Bushing, Bushing Tube
HGH1121	Cover, Lead Screw Nut
HR81122	Cover, Main Stainless (Right)
HR81123	Cover, Main Stainless (Left)
HGH1124	Cover Plate, Dresser
HGH1131	Gasket, Foot
HR81132	Hand Wheel, 8"
HGH1133	Housing, Base Lead Screw Extension Shaft
HGH1134	Lead Screw, Base
HR81141	Mounting Bracket, Main Cover
HGH1151	Nut, Base Lead Screw (Left Threaded)
HGH1152	Nut, Base Lead Screw (Right Threaded)
HGH1153	Rod, Base Stainless Steel (1" Diameter x 20.5" Long)
HGH1154	Roll Pin, 5/32" x 1 1/4"
HGH1155	Roll Pin, Lead Screw Extension Shaft 5/32" x 7/8"
HGH1161	Seal, Base Lead Screw Extension Shaft & Housing
HGH1162	Seal, Base Lead Screw Shaft
HGH1163	Seal, Bushing Tube
HGH1164	Shaft, Extension, Base Lead Screw
HR81173	Shield, Coolant, Rear (Stainless)
HR81174	Shield, Coolant, Upper (Clear Lexan)
HR81175	Shield, Coolant, Upper, High (Clear Lexan)
HR81176	Shield, Water, Flex Arm, 6" x 8" Clear (Additional Protection From Splashing)
HR812	CROSS BAR ASSEMBLY
HR81243	Pin Switch
HR81252	Fountain, Coolant
HR81282	Safety Cross Bar with Guard
HR81283	Wheel Guard
HR813	DRESSER FRAME ASSEMBLY

TRU HONE CORPORATION
 1721 NE 19th Avenue, Ocala, FL 34470 USA
 USA Canada 1.800.237.4663 * All Others 352.622.1213 * Fax 352.622.9180

TruHone.com * info@TruHone.com

Prices subject to change without notice

HGH1301	Ball Plunger, 10-32 x 1/2" (For Knob, Dresser Ram HGH1344)
HGH1302	Bearing, Simplicity
HGH1303	Cylinder, Hydraulic (3/8" Shaft)
HGH1304	Dresser Bit, Diamond 6" (1/4 Carat)
HGH1305	Dresser Bit, Diamond 6" (1/2 Carat)
HGH1306	Repair Kit, Hydraulic Cylinder (3/8" Shaft)
HGH1311	Dresser Frame (Left)
HGH1312	Dresser Frame (Right)
HGH1313	Dresser Frame Assembly (Saddle, Ram Assembly & Cylinder)
HGH1321	Dresser Ram
HGH1322	Dresser Ram Assembly (Includes HGH1304 Diamond Dresser Bit)
HGH1323	Dresser Saddle (Left)
HGH1324	Dresser Saddle (Right)
HR81331	Guide Rail, Bottom Slide (Left)
HR81332	Guide Rail, Bottom Slide (Right)
HGH1333	Guide Rail, Top Slide (Left)
HGH1334	Guide Rail, Top Slide (Right)
HR81335	Guide Rail, Bumper, Rubber with screw
HGH1341	Key Nut, Dresser Ram
HGH1342	Key Screw, Dresser Ram (10-32 x 3/8")
HGH1343	Knob, Diamond Dresser Bit
HGH1344	Knob, Dresser Ram (Includes Threaded Rod & Thrust Washer)
HGH1351	Mounting Block, Dresser Saddle Slide Rod (3/8" Diameter)
HGH1352	Mounting Bracket, Cylinder Nose (Left)
HGH1353	Mounting Bracket, Cylinder Nose (Right)
HGH1361	Nut, Cylinder Travel Adjustment
HGH1362	Push/Pull Bracket, Dresser Saddle (Left)
HGH1363	Push/Pull Bracket, Dresser Saddle (Right)
HGH1371	Rod, Dresser Saddle Slide (3/8" Diameter x 6.625" Long)
HGH1372	Seal, Dresser Ram
HGH1373	Seal, Dresser Saddle
HGH1381	Shield, Dresser Frame Slide (Plastic)
HGH1382	Snap Ring, Internal 5/8"
HGH1383	Spring Plunger, 10-32 x 3/4" (For Dresser Bit, Diamond HGH1304 & HGH1305)
HGH1384	Washer, Thrust
HR82	CABINET
HGH2101	Cabinet (Stainless)
HR82102	Cabinet Assembly, Honer (Stainless)
HGH2111	Caster with Brake
HGH2112	Caster without Brake
HGH2121	Cover, Top Tray Stack (Stainless)
HGH2131	Drain Extension, Coolant (Plastic)

TRU HONE CORPORATION
 1721 NE 19th Avenue, Ocala, FL 34470 USA
 USA Canada 1.800.237.4663 * All Others 352.622.1213 * Fax 352.622.9180

TruHone.com * info@TruHone.com

Prices subject to change without notice

3/19/2019

HGH2141	Gauge, Knife (Stainless)
HGH2151	Spacer, Caster (2 1/2" O.D. x 1/2" I.D. x 1/4")
HGH2161	Splash Shield, Front Top Tray (Stainless)
HGH2162	Shelf, Folding Side
HGH2171	Tank, Coolant (Stainless)
HGH2181	Top Tray, Cabinet (Stainless)
HGH2191	Tray, Filter (Stainless)
HR83	HYDRAULICS, AIR & COOLANT
HR831	COMPONENTS
HGH3101	Air Filter (Outside Machine)
HGH3111	Air Filter/Regulator (Inside Machine)
HGH3112	Air Filter/Regulator, Gauge Only
HGH3114	Mounting Bracket, Air Filter/Regulator
HGH3116	Locking Ring, Air Filter/Regulator
HGH3151	Hydraulic Fluid, Food Grade (8 oz.)
HGH3162	Mounting Bracket, Hydraulic Reservoir Tank
HGH3164	Reservoir Tank, Hydraulic
HGH3165	O-Ring, Reservoir Tank, Hydraulic
HGH3166	Reservoir, Bowl
HGH3171	Pump, Coolant
HGH3172	Clamp, Hose
HR83181	Hydraulic Assembly, Includes: HGH3162, 4 each HGH3164, 4 each HGH3241, 4 each HGH3413, 15 each HGH3541 & 2 each HGH3151
HR832	VALVES
HGH3201	Button, Dresser
HGH3210	Valve, Dresser Control
HGH3211	Valve Assembly, Dresser Control (Left)
HGH3212	Valve Assembly, Dresser Control (Right)
HGH3221	Valve, Air Cut-Off 1/4"
HGH3222	Repair Kit, Air Cut-Off Valve
HGH3231	Valve, Coolant Flow Control 1/4" x 1/4"
HGH3241	Valve, Dresser Flow Control 1/8"
HR833	BRASS FITTINGS
HGH3301	Barb Fitting, 3/8" x 1/4" (Female)
HGH3302	Barb Fitting, 3/8" x 1/4" (Male)
HGH3311	Branch, 1/8" (Male)
HGH3321	Coupling, Bulk Head 1/4"
HGH3331	Elbow, Street (45 Degree) 1/4" x 1/4"
HGH3332	Elbow, Street 1/4" x 1/4"
HGH3333	Elbow, Street 1/8"

TRU HONE CORPORATION
 1721 NE 19th Avenue, Ocala, FL 34470 USA
 USA Canada 1.800.237.4663 * All Others 352.622.1213 * Fax 352.622.9180

TruHone.com * info@TruHone.com

Prices subject to change without notice

3/19/2019

HGH3341	Nipple, Close 1/4"
HGH3342	Nipple, Close 1/8"
HGH3343	Nipple, Hex 1/8"
HGH3344	Nipple, Hex 1/4" x 1/4"
HGH3351	Plug, Hex Head 1/4"
HGH3361	Quick Disc. Coupling, 1/4" (Female)
HGH3362	Quick Disc. Plug, 1/4" (Male)
HGH3371	Tee, 1/4"
HGH3372	Tee, 1/8"
HGH3373	Tee, Street 1/4" x 1/4"
HR834	POLY FLOW FITTINGS
HGH3401	Connector, Press To Lock 1/4" x 1/4" (Male)
HGH3402	Connector, Poly Flo 1/4" x 1/8" (Male)
HGH3403	Connector, Press To Lock 1/4" x 1/8" (Male)
HGH3404	Connector, Press To Lock 3/8" x 1/4" (Male)
HGH3411	Elbow, Press To Lock 1/4" x 1/4" (Male)
HGH3412	Elbow, Poly Flo 1/4" x 1/8" (Male)
HGH3413	Elbow, Press To Lock 1/4" x 1/8" (Male)
HR83414	Elbow, Poly Flo 3/8"x1/4" (Male)
HR83415	Elbow, Press To Lock 3/8" x 1/4" (Male)
HGH3421	Nut, Poly Flo 1/4"
HGH3431	Nut/Sleeve, Poly Flo 1/4"
HGH3432	Nut/Sleeve, Poly Flo 3/8"
HGH3441	Sleeve, Poly Flo 1/4"
HGH3451	Union, Bulk Head Press To Lock 1/4"
HR835	TUBING
HGH3531	Tubing, Air 1/4" O.D. Poly Flo (Yellow) (per ft.)
HGH3541	Tubing, Hydraulic 1/4" O.D. Poly Flo (Natural) (per ft.)
HGH3551	Tubing, Lower Coolant 1/4" O.D. Poly Flo (Blue) (per ft.)
HGH3561	Tubing, Pump 3/8" I.D. Poly Flo (Blue) (per ft.)
HGH3571	Tubing, Top Coolant 3/8" O.D. Poly Flo (Blue) (per ft.)
HR84	ELECTRICAL COMPONENTS
HR841	CONTROL BOXES
HR84101	Control Box, Large (Complete without Exterior Switches & Drive)
HGH4102	Control Box, Small (Empty)
HR84103	Control Boxes, Large & Small (Complete with Transformer & Switches-No Drive)
HR84104	Drive 220 Volt
HR84105	Drive 460 Volt
HGH4111	Fuse Holder, 2 Pole
HGH4112	Fuse, 250V (6 AMP)

TRU HONE CORPORATION
1721 NE 19th Avenue, Ocala, FL 34470 USA
USA Canada 1.800.237.4663 * All Others 352.622.1213 * Fax 352.622.9180

TruHone.com * info@TruHone.com

Prices subject to change without notice

3/19/2019

HGH4113	Fuse, 600V (6 AMP)
HGH4132	Contactora
HGH4141	Outlet Box, 120V
HGH4142	Outlet Cover, 120V
HGH4151	Receptacle, 120V
HGH4152	Receptacle, 120V Includes Outlet Box, Cover & Wire
HGH4191	Transformer, Step Down (480V/240V-120V)
HR842	MOTORS
HR84201	Motor, 0.75 HP Wash Down, Stainless, 3Ph-480V/240V (103511.00)
HR84202	Seal, Front Cap, Motor
HR84211	Seal, Motor Shaft
HGH4212	Bearing, Motor (Front & Back) - Stainless
HGH4214	Snap Ring
HR84215	Motor Overhaul, 0.75 HP
HR84221	Adaptor Collar, Honing Wheel, Right Thread
HR84222	Adaptor Collar, Honing Wheel, Left Thread
HGH4223	Key Screw, Honing Wheel Adaptor 1/4-20 x 5/8
HR84224	Washer, Honing Wheels (Brass)
HR84225	Shim, Adaptor Collar (Brass)
HR84231	HR8 Motor Alignment Tool
HR843	SWITCHES & BULBS
HGH4301	Bulb, 120V Forward, Reverse & Start Light, Old Style
HGH4311	Bulb, 120V, LED, for HGH4351
HGH4314	Bulb, 24V, LED, for HGH4331 & HGH4332, Old Style
HGH4315	Bulb, 6.3V for HGH4331 & HGH4332
HGH4320	Cover, Main Switch (Yellow/Red)
HGH4331	Indicator Light, Main Cut-Off 220V
HGH4332	Indicator Light, Main Cut-Off 460V
HGH4333	Switch, Main Power
HGH4342	Switch, N/O
HGH4351	Switch, Push Button/Flush Illuminated (Green)
HGH4355	Contact Block, N/O - N/C
HGH4362	Switch, Push Button/Stop (Red)-Includes HGH4355
HGH4371	Switch, Selector Pump-Includes HGH4355
HR84372	Switch, Selector/Sharpen & Dress-Includes HGH4355
HGH4373	Ring Nut
HR844	CONNECTORS
HGH4401	Connector, Butt End 18-10 Ga.
HGH4402	Connector, Butt End 22-14 Ga.
HGH4411	Connector, Locking Spade 16-14 Ga., #10

TRU HONE CORPORATION
 1721 NE 19th Avenue, Ocala, FL 34470 USA
 USA Canada 1.800.237.4663 * All Others 352.622.1213 * Fax 352.622.9180

TruHone.com * info@TruHone.com

Prices subject to change without notice

3/19/2019



HR8 Honer Parts List

HGH4412	Connector, Locking Spade 16-14 Ga., #6
HGH4421	Connector, Male Slip On
HGH4431	Connector, Ring Tongue 16-14 Ga., #8
HR84441	Cord Connector, Metal (.250-.375)
HGH4442	Cord Connector, Metal (.375-.500)
HGH4443	Cord Connector, Metal (.500-.625)
HGH4451	Nut, Cord Connector
HGH4452	Nut, Cord Connector (Sealed)
HGH4461	Nut, Wire 16-10 Ga.
HGH4462	Nut, Wire 18-12 Ga.
HR85	FASTENERS
HR851	SCREWS & BOLTS
HGH5101	Screw, Hex Head Stainless Steel 3/8-16 x 1"
HGH5102	Screw, Hex Head Stainless Steel 5/16-18 x 1"
HGH5103	Screw, Phil Truss Head Stainless Steel 10-24 x 3/8"
HGH5104	Screw, Phil Truss Head Stainless Steel 10-24 x 1/4"
HGH5105	Screw, Phil Flat Head Stainless Steel 10-24 x 1/2"
HGH5111	Screw, Slot Cheese Head Stainless Steel M 3.5 x 12
HGH5112	Screw, Slot Cheese Head Stainless Steel M 3.5 x 16
HGH5113	Screw, Slot Oval Head Stainless Steel 6-32 x 5/8"
HGH5114	Screw, Slot Pan Head Stainless Steel 6-32 x 1/2"
HGH5115	Screw, Slot Pan Head Stainless Steel 8-32 x 3/8"
HGH5116	Screw, Slot Round Head Stainless Steel 10-32 x 1/4"
HGH5121	Screw, Socket Button Head Stainless Steel 1/4-20 x 1/2"
HGH5122	Screw, Socket Button Head Stainless Steel 10-32 x 1/2"
HGH5131	Screw, Socket Head Cap Stainless Steel 1/2-13 x 1 1/2"
HGH5132	Screw, Socket Head Cap Stainless Steel 1/4-20 x 1 1/4"
HGH5133	Screw, Socket Head Cap Stainless Steel 1/4-20 x 3/4"
HGH5151	Screw, Socket Head Cap Stainless Steel 10-24 x 1 1/2"
HGH5152	Screw, Socket Head Cap Stainless Steel 10-24 x 1 1/4"
HGH5153	Screw, Socket Head Cap Stainless Steel 10-24 x 1"
HGH5154	Screw, Socket Head Cap Stainless Steel 10-24 x 1/2"
HGH5155	Screw, Socket Head Cap Stainless Steel 10-24 x 3/4"
HGH5156	Screw, Socket Head Cap Stainless Steel 10-24 x 3/8"
HGH5161	Screw, Socket Head Cap Stainless Steel 10-32 x 1/2"
HGH5162	Screw, Socket Head Cap Stainless Steel 10-32 x 5/8"
HGH5163	Screw, Socket Head Cap Stainless Steel 3/8-16 x 1"
HGH5171	Set Screw, Stainless Steel 1/4-20 x 5/8"
HGH5172	Set Screw, Stainless Steel 10-32 x 3/8"
HGH5173	Set Screw, Stainless Steel 3/8-16 x 1/2"
HR852	NUTS

TRU HONE CORPORATION
 1721 NE 19th Avenue, Ocala, FL 34470 USA
 USA Canada 1.800.237.4663 * All Others 352.622.1213 * Fax 352.622.9180

TruHone.com * info@TruHone.com

Prices subject to change without notice



HR8 Honer Parts List

HGH5201	Nut, Cap Stainless Steel 10-24
HGH5202	Nut, Cap Stainless Steel 10-32
HGH5211	Nut, Finished Hex Stainless Steel, 1/2-13
HGH5212	Nut, Finished Hex Stainless Steel, 10-32
HR853	WASHERS
HGH5311	Washer, Flat Stainless Steel 5/16"
HGH5312	Washer, Flat Stainless Steel 5/64 x 3/16
HGH5321	Washer, Lock Stainless Steel #10
HGH5322	Washer, Lock Stainless Steel 1/2"
HGH5323	Washer, Lock Stainless Steel 3/8"
HGH5324	Washer, Lock Stainless Steel 5/16"
HGH5331	Washer, Star Stainless Steel #10
HR854	THREADED INSERTS & PINS
HGH5401	Cotter Pin, Stainless Steel 1/16 x 1 1/4
HGH5433	Threaded Insert, 5/8-18 LH
HGH5434	Threaded Insert, 5/8-18 RH
HR86	LABELS
HR861	I.D. LABELS
HGH6101	Label, "MADE IN USA"
HGH6111	Label, Serial #
HGH6131	Name Plate, "TRU HONE" (Front of Machine)
HR862	OPERATION LABELS
HGH6201	Label, "FILL TO HERE"
HGH6211	Label, "REPLACE OR CLEAN FILTERS"
HGH6221	Legend Plate "MAIN POWER"
HGH6241	Legend Plate, "OFF/ON" (Pump)
HGH6262	Legend Plate, "STOP"
HR86263	Legend Plate, "SHARPEN OFF DRESS"
HR86264	Legend Plate, "START"
HR863	WARNING LABELS
HGH6301	Label, "CAUTION WEAR EYE PROTECTION"
HGH6311	Label, "DANGER HIGH VOLTAGE"
HGH6321	Label, "208 Volts"
HGH6322	Label, "230 Volts"
HGH6323	Label, "460 Volts"
HR87	ACCESSORIES
HR871	GRINDING WHEELS & SOLUTION

TRU HONE CORPORATION
 1721 NE 19th Avenue, Ocala, FL 34470 USA
 USA Canada 1.800.237.4663 * All Others 352.622.1213 * Fax 352.622.9180

TruHone.com * info@TruHone.com

Prices subject to change without notice



HR8 Honer Parts List

HGH7111	Additive, Grinding Coolant 1 Gallon (3.8 Liters) USDA Approved
HGH7112	Additive, Grinding Coolant 5 Gallons (18.9 Liters) USDA Approved
HR87124	Honing Wheels Complete Set (100 Grit)
HR87125	Honing Wheels Complete Set (Standard 220 Grit)
HR87126	Honing Wheels Complete Set (320 Grit)
HR87128	Honing Wheels Complete Set (600 Grit)
HR872 FILTERS	
HGH7201	Filter, Sock
HGH7211	Filter, Tray
HR873 TIE STRAPS & EDGING	
HGH7301	Edging (Small) (per ft.)
HGH7311	Tie Strap 3 1/4"
HGH7321	Tie Strap 6"
HGH7322	Tie Strap 6" with loop
HGH7331	Tie Strap 8"
HR874 TOOLS	
HGH7441	Wrench, Hex Key 1/16"
HR87442	Wrench, T-Handle Hex Key 5/32"
HR87443	Wheel Caliper
HR87444	Wrench, HR8 Honing Wheels
HGH7451	Light, Work, Water Resistant with Base
HGH7452	Light, Base
INSTRUCTION MANUALS	
HR8IM	HR8 Honer Instruction Manual
LABOR	
HR8LPH	HR8 Honer Labor Per Hour

TRU HONE CORPORATION
 1721 NE 19th Avenue, Ocala, FL 34470 USA
 USA Canada 1.800.237.4663 * All Others 352.622.1213 * Fax 352.622.9180

TruHone.com * info@TruHone.com

Prices subject to change without notice